# Enhanced characteristics of SAW filter with SiO<sub>2</sub> thin film SiO2 膜を用いた SAW フィルタの高性能化

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### 1. Introduction

We have studied a method to improve and enhance the characteristic of SAW filter by using SiO2. There are some operation bands for FDD/CDMA system on the universal mobile telecommunication system (UMTS). So, the SAW filter which has become widely used as one of a key device used in cellular phone is required to satisfy the specification of every band. However it is difficult because the band width almost determined of SAW filter is bv electro-mechanical coupling coefficient  $(K^2)$  and temperature coefficient of frequency (TCF) of substrate material. Then the technique to change the material characteristics of substrate is necessary to actualize SAW filters for several operation bands on UMTS.  $SiO_2$  thin film coating is one of the methods. Although this method might improve the TCF, SiO<sub>2</sub> degrades the performance of SAW devices. Several researchers have reported the method to get the SAW filter with good performance in case of using  $SiO_2$  coating<sup>1-3)</sup>. In this paper, we will show that the profile of SiO2 thin film is important factor in SiO<sub>2</sub>/IDT/LT system and show that it is possible to improve the characteristics of SAW with SiO<sub>2</sub>/IDT/ LiTaO<sub>3</sub> (LT) structure by changing the profile of SiO<sub>2</sub>.

## 2. The characteristics of SAW resonators having several profile of SiO<sub>2</sub> in SiO<sub>2</sub>/IDT/LiTaO<sub>3</sub> system

For investigating influence of profile of  $SiO_2$  on the characteristics of SAW device in SiO2/IDT/LTsystem, we employed the synchronous 1-port SAW resonator as a test device. The sectional structure of the test SAW resonator is illustrated in **Fig. 1**.



Fig.1 Sectional structure of test device





Fig.2 Transmission characteristics of SAW resonator with  $SiO_2/IDT/LT$  structure



Fig.3 Two SiO2 layer-profile parameter EA and ED

Table I  $SiO_2$  layer-profile parameters of evaluation samples used in Fig.2

Sample	EA	ED
No.1	0.98rad	0.078 λ
No.2	0.75rad	0.048 λ
No.3	0.65rad	0.016 λ
No.4	0.09rad	0λ
No.5	(0.07rad)	(0λ)

In the Fig1,  $h_{met}$  means a height of IDT and  $h_{SiO2}$ means a height of SiO<sub>2</sub>. Fig. 2 shows the transmission characteristics of several SAW resonators having SiO<sub>2</sub>/IDT/LT structure with different profiles of SiO<sub>2</sub>. In this figure, every SAW resonator has 0.07 $\lambda$ of  $h_{met}$  and 0.2 $\lambda$  of  $h_{SiO2}$ . Here, we defined 2 parameter, EA and ED shown in Fig.3, which characterize SiO<sub>2</sub> layer profile. EA show the angle of convex edge of SiO2. Another actual reflection surface, which is different from the edge of IDTs/reflectors, forms and becomes clear as EA comes close to 0.5 $\pi$  (=1.57) and ED becomes large.



Fig.4 The influence of  $SiO_2$  layer-profile on minimum insertion Loss of SAW resonators



Fig.5 The influence of  $SiO_2$  layer-profile on reflection coefficient of SAW resonators

Table I shows these 2 parameters of SAW resonators used in Fig.2. These varied profiles of SiO<sub>2</sub> were formed by changing deposition condition of SiO<sub>2</sub>. From fig.2 and Table I, the characteristic of anti-resonant point becomes worse as another actual reflection surface form and become clear. An influence of SiO<sub>2</sub> layer-profile on an insertion loss and a reflection coefficient ( $|\gamma|$ ) of SAW resonator are shown in **Fig.4** and **Fig.5** respectively. A  $|\gamma|$ was roughly evaluated from the resonant frequency and the frequency of spurious which came from stop band of reflector. Fig.4 shows the insertion loss of SAW resonator with SiO<sub>2</sub>/IDT/LT structure recovers as the ED comes close to 0. On the other hand, Fig.5 shows a  $|\gamma|$  becomes small as EA comes close to 0. Both an insertion loss and a  $|\gamma|$ are important factors for SAW resonator. Fig.4 and Fig.5 show that it is necessary to control the dimension and profile of convexo-concave of SiO<sub>2</sub> to get good performance of SAW resonator with SiO<sub>2</sub>/IDT/LT structure.

### 3. The temperature coefficient of frequency of SAW resonators with SiO<sub>2</sub>/IDT/LiTaO<sub>3</sub> structure

The dependence of TCF at anti-resonance frequency of SAW filter with SiO<sub>2</sub>/IDT/LT structure is shown in **Fig.6**. The all SAW resonators in this figure are coated with SiO<sub>2</sub> under the same deposition condition as SAW resonator of sample No.5 in Table I. From Fig.6, TCF is improved as  $h_{SiO2}/\lambda$ . becomes large. Especially, zero-TCF can be achieved at  $h_{SiO2}$  of approximately 0.3 $\lambda$  in SAW resonator with 0.7 $\lambda$  of  $h_{met}$ .



Fig.6 The dependence of TCF on h<sub>SiO2</sub>

#### 4. Conclusion

We could successfully get SAW resonators with good performance and with low TCF in SiO<sub>2</sub>/IDT/LT system by changing the SiO<sub>2</sub> layer-profile. Especially, it is necessary to control dimension and profile of convexo-concave of SiO<sub>2</sub> to achieve SAW resonators having both low insertion loss and proper  $|\gamma|$  in this system. It has reported controlling SiO<sub>2</sub> layer-profile is also effective in the spurious suppression<sup>4-5)</sup>. We believe this technology is essential to master a SiO<sub>2</sub>/IDT/substrate system.

#### References

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