# Love-type Surface Acoustic Wave on Y-X LiTaO<sub>3</sub> with Amorphous Ta<sub>2</sub>O<sub>5</sub> Thin Film

アモルファス Ta<sub>2</sub>O<sub>5</sub> 薄膜装荷 Y-X LiTaO<sub>3</sub> 上のラブ波型弾性 表面波

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## 1. Introduction

Amorphous  $Ta_2O_5$  (a- $Ta_2O_5$ ) thin films have high permittivity, a high refractive index, and high density compared with other dielectric thin-film materials. Owing to their properties, a- $Ta_2O_5$  thin films have been applied as insulator films in metal-insulator-semiconductor devices and as a thin-film material in multilayer structures.

On the other hand, in the field of surface acoustic wave (SAW) devices, it has been reported that trapping effects, such as the transformation from a leaky SAW (LSAW) to a Love-type SAW (Love SAW) and an increase in the coupling factor, can be achieved by loading a LiNbO<sub>3</sub> (LN), quartz, or langasite substrate with an a-Ta<sub>2</sub>O<sub>5</sub> thin film with a thickness of a few percent of the wavelength.<sup>1-4</sup> However, optimization of the deposition conditions to reduce the propagation loss and decrease the temperature coefficient is required.

In this study, the propagation properties of a Love SAW on Y-X LiTaO<sub>3</sub>  $(LT)^{5-7}$  with an a-Ta<sub>2</sub>O<sub>5</sub> thin film deposited by an RF magnetron sputtering system with a long-throw sputter (LTS) cathode were investigated. In general, an LTS cathode can produce a thin film with a smooth surface because the substrate is not directly exposed to plasma.

## 2. Sample Fabrication

First, a simple delay line with a single-electrode IDT pair with a period  $\lambda$  of 8.0 µm, an overlap length W of 50  $\lambda$ , N=30 finger pairs, and a propagation path of length L of 5, 10, 25, or 50  $\lambda$ was fabricated on Y-X LT using a  $0.013-\lambda$ -thick Al film. Next, an a-Ta<sub>2</sub>O<sub>5</sub> thin film was deposited on the IDT pair and the metallized propagation path using an RF magnetron sputtering system (ULVAC MPS-2000) with an LTS cathode. The sputtering parameters except for the substrate temperature  $T_{\rm S}$ were similar to those in our previous report,<sup>8</sup> in which X-axis-oriented Ta<sub>2</sub>O<sub>5</sub> piezoelectric thin films were deposited using the same RF magnetron sputtering system.  $T_{\rm S}$  was set to 150 °C to obtain an amorphous thin film. The deposition rate was 0.31-0.41 µm/h. Samples with normalized film thicknesses  $(h/\lambda)$  of 0.047–0.151 were fabricated.

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Moreover, samples with resonator electrodes consisting of an IDT ( $\lambda$ =8.0 µm, W=50  $\lambda$ , N=70.5) and reflectors with a shorted grating having 50 refractors were also fabricated.

### 3. Propagation Properties

**Figure 1** shows the measured frequency responses for  $L=50 \lambda$ . For the sample without the thin film (virgin), the response of the LSAW was observed at a center frequency of 495 MHz and the insertion loss *IL* was measured to be over 55 dB owing to the huge attenuation. It was observed that *IL* was decreased and the center frequency was shifted to a lower frequency by loading with an a-Ta<sub>2</sub>O<sub>5</sub> thin film. When the film thickness was 0.120  $\lambda$ , *IL* was 40 dB less than that for the sample without a film owing to a transformation to a Love SAW as described later.





**Figure 2** shows the phase velocity v measured from the center frequency. The theoretical values of the phase velocity for the LSAW, the Love SAW, and the Rayleigh wave (R-SAW) calculated using the elastic constants determined for an a-Ta<sub>2</sub>O<sub>5</sub> thin film deposited using a planar-type RF magnetron sputtering system<sup>9</sup> are also shown in Fig. 2. When the film thickness was greater than 0.120  $\lambda$ , the LSAW became a Love SAW because the measured phase velocity was lower than that of the slow-shear bulk wave.

The propagation loss *PL* measured from the slope in the *IL* vs propagation length *L* graph is also shown in Fig. 2 together with the calculated attenuation of the LSAW. The reduction of *PL* owing to the transformation to the Love SAW was observed. The minimum *PL* of 0.03 dB/ $\lambda$  was obtained for the sample with  $h/\lambda$ =0.120.

The value of  $K^2$  determined from the measured IDT admittance is shown in **Fig. 3** together with the calculated  $K^2$ . At film thicknesses of less than 0.068  $\lambda$ , the measured  $K^2$  was smaller than the calculated value owing its large *PL*.  $K^2$  of 5.8% was obtained for the sample with  $h/\lambda=0.120$ , for which the minimum *PL* was obtained.

#### 4. **Resonance Properties**

**Figure 4** shows the measured amplitude of the admittance for the resonator on a-Ta<sub>2</sub>O<sub>5</sub>/Al/Y-X LT. Table I shows the measured resonance properties, including the admittance ratio, the minimum phase of admittance *Y*, the bandwidth ratio  $(f_a-f_r)/f_a$  ( $f_a$ : antiresonance frequency,  $f_r$ : resonance frequency),



the resonance quality factor  $Q_r$ , and the antiresonance quality factor  $Q_a$  for each sample. For comparison, the resonance properties of a similar resonator sample for an LSAW on Al/36° Y-X LT are also shown in Fig. 4 and Table I. The resonance properties improved as the a-Ta<sub>2</sub>O<sub>5</sub> film thickness increased. For the sample with  $h/\lambda$ =0.120, the resonance properties of the Love SAW were almost equal to or better than those for the LSAW on Al/36° Y-X LT, except for the bandwidth ratio.

#### 5. Conclusions

The propagation properties of a Love SAW on Y-X LT with an a-Ta<sub>2</sub>O<sub>5</sub> thin film deposited by an RF magnetron sputtering system with an LTS cathode were investigated.  $K^2$  of 5.8% and *PL* of 0.03 dB/ $\lambda$  were obtained for a normalized thickness  $h/\lambda$  of 0.120. Moreover, the resonance properties of the Love SAW were almost equal to or better than those for an LSAW on Al/36° Y-X LT, except for the bandwidth ratio.

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Structure	$h/\lambda$	Admittance ratio [dB]	Minimum phase of $Y[^\circ]$	$\begin{array}{c} (f_{a}-f_{r})/f_{a} \\ [\%] \end{array}$	$Q_{ m r}$	$Q_{\mathrm{a}}$
a-Ta <sub>2</sub> O <sub>5</sub> /Al/Y-X LT	0	13.3	-3.3	4.9	21.6	25.3
	0.068	22.6	-38.7	3.4	63.1	45.5
	0.120	36.1	-68.7	1.7	136	369
Al/36°Y-X LT	0	25.8	-62.3	1.9	137	83.9

Table I Measured resonance properties.